SPOT-WELDING EQUIPMENT

GYSPOT INVERTER PTI.G

GYS Invest in the future

6 m long cable

Supplied with:

pulley (See next page)

G1 arm, motorised

overhanging arm with

6M - Ref. 024878 - 400 V - 3 phases

As a result of the world leaders experience, the GYSPOT INVERTER PTI-G is the spot welder of the future. The on-board intelligence guarantees full automation, offering bodyshops the ability to increase their efficiency: Genius G-clamp with pneumatic over-opening, easy arm positioning without adjustment, motorised overhanging arm providing a wide working area. It is the most advanced machine for the active bodyshop. It is the most advanced machine for the active bodyshop.



Innovative clamp with integrated transformer

- Light weight of 11.3 kg with the G1 arm.
- **80 mm of automatic opening** capacity (20 mm at rest)
- Manual over-opening of the arm for access to difficult areas (200 mm release).
- Brass clamp support and arm-base for an optimal electrical contact (effortless maintenance).
- The double action feature ensures a quick arm removal without the use of tools.
- Automatic cooling connection.
- Remote controlled clamp (opening, welding, adjustments validation).
- Lockable Gyrosocope, ball bearing, integrated into the clamp body.
- High duty cycle (18 points/min).
- Optional G9 arm suitable with auto mode.
- Optional single-point gun (option).

ADJUSTABLE OVERHANGING ARM

- **Extends 120cm** from the power source
- Motorised overhanging arm to adapt the working height.
- Offset balancer from the work area.
- Rubber protections at the end of moving parts.

SMART WELDING

AUTO Mode: the machine automatically recognizes - steel type, sheet-metal thickness, Panel bond presence and insulating material between HSS/VHSS/UHSS/Boron sheet-metal.

- **Traceability**: The recording feature saves the characteristics of each welding spot performed to the SD card provided
- Easy transfer of saved reports to PC.

HIGH PERFORMANCE

- Welding current: 14 500 A.
- Clamping force: 550 daN with 8 bar air pressure.
- Liquid cooling of the entire transformer, rectifier, electrodes and caps.
- The new design of the G-clamp cylinder and welding algorithm maximises productivity
- User friendly navigation using the 5.7» LCD screen.
- Automatic adjustment of the pressure between electrodes.
- Spot count feature to determine when you need to change the caps.

ROBUST AND MOBILE

- Reinforced and manoeuvrable trolley with 30-litre coolant tank.
- Expander on the front wheels for better stability.
- Integrated 6-arm support.





CE - EN 62135-1

MADE in FRANCE

www.gys.fr

ACCESSORIES CONSUMABLES

GYSPOT INVERTER PTI.G

6M - Ref. 024878 - 400 V - 3 phases



AN EXCEPTIONALLY LONG, EFFICIENT AND ADJUSTABLE OVERHANGING ARM

